



Printing Date 10/23/2015 Revision Number 2 Revision Date 10/23/2015

1 Identification

· Product identifier

· Trade name: 12742 (DC12742 SILAPRENE ADHESIVE)

· Article number: 12742

· Relevant identified uses of the substance or mixture. Adhesive

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Royal Adhesives And Sealants, LLC

2001 W. Washington Street

South Bend IN 46628-2023

Information Phone Number: 574-246-5000

· Information department: Environment protection department.

· Emergency telephone number:

ChemTrec: Day or Night within USA and Canada: 1-800-424-9300. Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

· Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02

GHS07

- · Signal word Danger
- · Hazard statements

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause drowsiness or dizziness.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray

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Wear protective gloves / eye protection / face protection.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a poison center/doctor if you feel unwell.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO2, powder or water spray.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

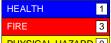
- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1Fire = 3

Reactivity = 0

· HMIS-ratings (scale 0 - 4)



1 Health = 1

Fire = 3

PHYSICAL HAZARD $\boxed{0}$ Physical Hazard = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · **Description**: Mixture
- · Hazardous components:

67-64-1 acetone

50-100%

4 First-aid measures

- · Description of first aid measures
- · After inhalation:

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.

· After swallowing: Do not induce vomiting; immediately call for medical help.

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- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, sand, extinguishing powder. Do not use water.

Use fire fighting measures that suit the environment.

- · For safety reasons unsuitable extinguishing agents: Water
- · Advice for firefighters
- · Protective equipment: Wear self-contained respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of the collected material according to regulations.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Avoid prolonged or repeated contact with skin.

Avoid contact with eyes.

Wash thoroughly after handling.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Open containers in a well ventilated area and avoid breathing headspace vapors.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep container closed when not in use.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- · Information about storage in one common storage facility:

Store away from oxidizing agents.

Store as flammable liquid.

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· Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

 \cdot *Specific end use*(s) *No further relevant information available.*

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters

· Components with limit values that require monitoring at the workplace:

67-64-1 acetone

PEL Long-term value: 2400 mg/m³, 1000 ppm REL Long-term value: 590 mg/m³, 250 ppm TLV Short-term value: 1187 mg/m³, 500 ppm Long-term value: 594 mg/m³, 250 ppm BEI

· Ingredients with biological limit values:

67-64-1 acetone

BEI 50 mg/L

Medium: urine Time: end of shift

Parameter: Acetone (nonspecific)

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment (see listings below)
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

Use approved respiratory protection equipment when airborne exposure is excessive. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Eye protection:



Tightly sealed goggles

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Safety glasses with side shields.

Use full face shield over protective eye wear when there is a risk of a splash.

· Body protection: Protective work clothing

9 Physical and chemical properties
· Information on basic physical and chemical properties

· General Information	
· Appearance:	
Form:	Liquid
Color:	Amber colored
· Odor:	Characteristic
· Change in condition	
Melting point:	Undetermined.
Boiling point:	55 °C (131 °F)
· Flash point:	-19 °C (-2 °F)
· Ignition temperature:	465.0 °C (869 °F)
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Flammable limits:	
Lower:	2.6 Vol %
Upper:	13.0 Vol %
· Vapor pressure at 20 °C (68 °F)): 233.0 hPa (175 mm Hg)
Specific gravity:	0.846
Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
· Viscosity:	
· viscosuy.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability

Kinematic:

· Solvent content:

Organic solvents:

Solids content:
Other information

· Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

WEIGHT PER GALLON: = 7.04 LBS

· Possibility of hazardous reactions No further information is available.

Not determined.

VOC: = 0.0 LBS/GAL

71.0 %

29.0 %

- · Conditions to avoid Heat, flames, sparks, hot surfaces, ignition sources.
- · Incompatible materials: Strong oxidizers, acids, and bases.

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· Hazardous decomposition products:

OXIDES OF CARBONS AND NITROGEN UNDER BURNING CONDITIONS.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC5	· LD/LC50 values that are relevant for classification:			
* * * * -	67-64-1 acetone			
Oral	LD50	5800 mg/kg (rat)		
Dermal	LD50	20000 mg/kg (rabbit)		

- · Primary irritant effect:
- · on the skin: May irritate the skin.
- · on the eye:

Causes serious eye irritation.

Vapors may be irritating to the eyes.

- · Sensitization: Sensitizing effect through inhalation is possible with prolonged exposure.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)				
50-00-0	of formaldehyde	1		
100-41-4	4 ethylbenzene	2 <i>B</i>		
1330-20-7	7 xylene	3		
· NTP (National Toxicology Program)				
50-00-0 formaldehyde K				
· OSHA-Ca (Occupational Safety & Health Administration)				
50-00-0 f	formaldehyde			

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

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13 Disposal considerations

- · Waste treatment methods
- Recommendation: Must be specially treated adhering to official regulations.
- · Uncleaned packagings:
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number

· DOT, ADR, IMDG, IATA UN1133

· UN proper shipping name

· DOT, IMDG, IATA ADHESIVES · ADR 1133 ADHESIVES

- · Transport hazard class(es)
- $\cdot DOT$



· Class 3 Flammable liquids

· Label

· ADR, IMDG, IATA



· Class 3 Flammable liquids

· Label

· Packing group

· DOT, ADR, IMDG, IATA

· Environmental hazards:

· Marine pollutant:

· Special precautions for user Warning: Flammable liquids

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· UN "Model Regulation": UN1133, ADHESIVES, 3, II

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

50-00-0 formaldehyde

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(Contd. of page 7) · Section 313 (Specific toxic chemical listings): 50-00-0 formaldehyde 100-41-4 ethylbenzene 1330-20-7 xylene · TSCA (Toxic Substances Control Act): All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements. · Proposition 65 · Chemicals known to cause cancer: 50-00-0 formaldehyde 100-41-4 ethylbenzene · Chemicals known to cause reproductive toxicity: None of the ingredients is listed. · Cancerogenity categories · EPA (Environmental Protection Agency) 67-64-1 acetone 50-00-0 formaldehyde *B1* 100-41-4 ethylbenzene D1330-20-7 xylene · TLV (Threshold Limit Value established by ACGIH) 67-64-1 acetone A450-00-0 formaldehyde A2100-41-4 ethylbenzene *A3* 1330-20-7 xylene A4· MAK (German Maximum Workplace Concentration) 50-00-0 formaldehyde 4 100-41-4 ethylbenzene 3A · NIOSH-Ca (National Institute for Occupational Safety and Health) 50-00-0 formaldehyde

- · National regulations:
- · Water hazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.
- · Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- · Department issuing SDS: Environment protection department.
- · Creation Date: 04/23/2003
- · Date of preparation / last revision 10/23/2015 / 1

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· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International

Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Flam. Liq. 2: Flammable liquids, Hazard Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

USA